



Piezo Sealant

Technical Data Sheet

DESCRIPTION	Megapoxy 267 is an Australian manufactured compound for backfilling and encapsulating inductive detector loops, weigh in motion sensors, speed and red light camera sensors in asphalt and concrete roadways. Megapoxy 267 is a cold pour and applied liquid that sets rapidly in all weather conditions minimising road and or lane closure. The non brittle, quick cure properties of Megapoxy 267 make it ideal for long term encapsulation. Megapoxy 267 is black with a simple 1:1 mix ratio by volume. In each kit Part A and Part B are measured in correct mixing ratio for immediate use. Megapoxy 267 can be stored for long periods and is readily available Australia wide.	
RECOMMENDED APPLICATIONS	 Weigh in Motion Sensors Hearing Loops Traffic Loops Speed and Red Lights Cameror Sensors 	 Detector Loops Roadway Lighting Automatic Gate Loops
PROPERTIES	Mixing Ratio by Volume Work Time at 25°C: Minimum Cure Time at 15°C Minimum Cure Time at 25°C Minimum Cure Time at 35° Minimum Application Temperature Viscosity Part 'A' at 25°C Viscosity Part 'B' at 25°C Viscosity Part 'B' at 25°C Mixed Viscosity Part 'A' at 25°C S.G. Part A at 25°C S.G. Part B at 25°C S.G. Part B at 25°C Mixed S.G. at 25°C Colour Part A Colour Part B Appearance Mixed	1 Part A to 1 Part B 8 minutes at 25°C 12 hours 6 hours 3 hours 10°C 3000-5000cps 5000-8000cps 2900 cps 1.12 -1.16 0.96 - 0.98 1.05 Black Clear to pale yellow Black
CURED PROPERTIES	Compressive Strength Tensile Strength Elongation and Break Hardness - Shore D - ASTM D2240-00	22MPa 10 MPa 40% 50 minimum at 25°C

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METHOD OF USE	 Measure out 1 volume of Part A and 1 volume of Part B of Megapoxy 267. Place into a clean mixing vessel, such as a plastic bucket, and stir thoroughly for at least 3 minutes or until uniform consistency is achieved. Ensure that the sides and bottom of the mixing vessel have been scraped and that no unmixed material remains in these areas. 	
	 Megapoxy 267 should be mixed thoroughly, the use of a mechanical mixer can be used, however it is important to keep splashing and air entrapment to a minimum. Once mixed, Megapoxy 267 should be completely uniform and homogenous with no streaks. 	
	3. Inaccuracies and poor mixing will result in lower physical properties of the cured system and, if the error is sufficiently large, the system may not cure satisfactorily and discolour on ageing.	
	4. It is essential that the correct mixing ratio be used and that the Part A and Part B are thoroughly mixed together before adding fine and dry epoxy quality sand.	
	The purpose of adding fine aggregate (blue stone) and dry epoxy quality sand, is to make theMegapoxy 267 flow less. If sand is to be used, add gradually while mixing and continue mixing until uniform and homogenous.	
	Note: 1 litre of mixed resin and 1 litre of sand does not equal 2 litres of mixed material.	
	Air voids in the sand total approximately 40% and the resin fills these voids, therefore the increment of mixed material does not double.	
IMPORTANT INFORMATION	It is essential that the correct mixing ratio be used and that the Part A and Part B are thoroughly mixed together before use. Inaccuracies and poor mixing will result in lower physical properties of the cured system and, if the error is sufficiently large, the system may not cure satisfactorily and discolour on ageing.	
CLEANING	To keep mixing implements and working tools clean, use Megapoxy Thinners.	
	Use disposable rubber gloves to protect hands and maintain proper industrial hygiene.	
	For further details refer to the Megapoxy 267 Safety Data Sheets.	
PACKAGING	Megapoxy 267 is available in 6lt kits. Product should be stored in cool dry store.	
TECHNICAL SERVICE	All purchasers of Megapoxy Products, are encouraged to avail themselves of our Technical Service for our Megapoxy Products. The information in this Bulletin is correct at time of publication, however continual research and development is being carried out and specs may change without notice.	

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